

No.	OPERATION	STUDEBAKER				SUNBEAM				TOYOTA			
		V-8 1957-1958		HAWK & LARK 1959-1964		RAPIER 1959-1964		ALPINE 1960-1964		TIARA P.T. 36 1964		TIARA R.T. 20 1964	
		Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$
FRONT SUSPENSION & STEERING													
103.	Gear Worm or Cam, Adjust	1	3.28	1	3.28	—	—	—	—	½	1.64	½	1.64
104.	Gear, Adjust Complete	2	6.56	2	6.56	2	6.56	2	6.56	1½	4.10	1½	4.10
105.	Gear Assembly, Remove and Replace	6	19.68	6	19.68	5	16.40	5½	18.04	3½	11.48	3½	11.48
106.	Gear and Column Assembly, Overhaul	8	26.24	8	26.24	7	22.96	7½	24.60	5	16.40	5	16.40
107.	Front Axle, Remove and Replace "I" Beam	—	—	—	—	—	—	—	—	—	—	—	—
108.	King Pins and Bushes, Renew	6	19.68	6	19.68	4½	15.58	4½	15.58	4½	14.76	4½	14.76
109.	Tie Rod Ends, Renew	2	6.56	1¾	5.74	1	3.28	1	3.28	1½	4.10	1½	4.10
110.	Drag Link Ends, Renew	1¾	5.74	1½	4.92	¾	2.46	¾	2.46	1	3.28	1	3.28
111.	Idler Lever Connecting Ends, Renew	1½	4.10	1	3.28	—	—	—	—	—	—	—	—
112.	Upper Control Arm, Renew	—	—	3½	11.48	—	—	—	—	2¾	9.02	2¾	9.02
113.	Upper Control Arm, Inner Pin and Bushes, Renew	—	—	2¼	7.38	—	—	—	—	2½	8.20	2½	8.20
114.	Upper Control Arm, Outer Pin and Bushes, Renew	—	—	2½	8.20	—	—	—	—	3	9.84	3	9.84
115.	Upper and Lower Control Arms, Pins and Bushes, Renew One Side	—	—	3¾	12.30	—	—	—	—	4¾	15.58	4¾	15.58
116.	Upper and Lower Control Arms, Pins and Bushes, Renew Both Sides	—	—	6½	21.32	—	—	—	—	5¾	18.86	5¾	18.86
117.	Upper Control Arm Yoke, Renew	—	—	2½	8.20	—	—	—	—	—	—	—	—
118.	Steering Knuckle Support, Renew	—	—	4½	14.76	—	—	—	—	3	9.84	3	9.84
119.	Lower Control Arm, Renew	—	—	3	9.84	—	—	—	—	3½	11.48	3½	11.48
120.	Lower Control Arm, Inner Pin and Bushes, Renew One Side	—	—	2½	8.20	—	—	—	—	3	9.84	3	9.84
121.	Intermediate Steering Arm, Renew	—	—	2	6.56	—	—	—	—	—	—	—	—
122.	Wheel Alignment Front, Check and Report	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28
123.	Wheel Alignment Front Toe-in or out, Adjust	¾	2.46	1	3.28	¾	2.46	¾	2.46	¾	2.46	¾	2.46
124.	Wheel Alignment, Caster and Camber, Adjust	2	6.56	2½	8.20	2	6.56	2	6.56	2	6.56	2	6.56
125.	Torsion Bar, Remove and Replace One Side	—	—	—	—	—	—	—	—	3½	11.48	3½	11.48
126.	Front Suspension, Overhaul	7	22.96	8½	27.88	13	42.64	13	42.64	9½	31.16	9½	31.16
127.	Front Suspension, Rubber Bushes, Renew	2½	8.20	3½	11.48	4½	14.76	4½	14.76	3½	11.48	3½	11.48
WHEEL BEARINGS AND SEALS													
128.	Rear Wheel Bearing, Renew One Side	1¾	5.74	2	6.56	1½	4.92	1½	4.92	1½	4.92	1½	4.92
129.	Rear Wheel Bearing Oil Seal, Renew One Side	1½	4.92	1¾	5.74	1½	4.10	1½	4.10	1½	4.10	1½	4.10
130.	Front Wheel Bearings, Inner and Outer, Renew One Side	1½	4.92	1½	4.92	1½	4.10	1½	4.10	1½	4.10	1½	4.10
131.	Front Wheel Bearing Oil Seal, Renew One Side	1½	4.10	1½	4.10	1½	4.10	1½	4.10	1	3.28	1	3.28