

No.	OPERATION	STANDARD								STUDEBAKER			
		VANGUARD 1949-1959		EIGHT & TEN 1953-1957		EIGHT & TEN 1958-1960		VANGUARD SIX 1960-1964		SIX 1947-1950		SIX 1951-1958	
		Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$
FRONT SUSPENSION & STEERING													
103.	Gear Worm or Cam, Adjust	½	1.64	¾	3.46	¾	2.46	¾	2.46	1	3.28	1	3.28
104.	Gear, Adjust Complete	2	6.56	1½	4.92	1½	4.92	1½	4.92	2	6.56	2	6.56
105.	Gear Assembly, Remove and Replace	4	13.12	4	13.12	4	13.12	3½	11.48	5	16.40	5	16.40
106.	Gear and Column Assembly, Overhaul	6	19.68	5½	18.04	5½	18.04	7	22.96	7	22.96	7	22.96
107.	Front Axle, Remove and Replace "I" Beam	—	—	—	—	—	—	—	—	—	—	—	—
108.	King Pins and Bushes, Renew	5½	18.04	5	16.40	5	16.40	6	19.68	5½	18.04	5½	18.04
109.	Tie Rod Ends, Renew	2½	8.20	2½	8.20	2½	8.20	2½	8.20	2	6.56	2	6.56
110.	Drag Link Ends, Renew	1½	4.10	2	6.56	2	6.56	2	6.56	1¾	5.74	1¾	5.74
111.	Idle Lever Connecting Ends, Renew	—	—	—	—	—	—	1	3.28	—	—	—	—
112.	Upper Control Arm, Renew	3½	10.66	—	—	—	—	3	9.84	—	—	2½	8.20
113.	Upper Control Arm, Inner Pin and Bushes, Renew	2½	8.20	—	—	—	—	2¾	9.02	—	—	2	6.56
114.	Upper Control Arm, Outer Pin and Bushes, Renew	—	—	—	—	—	—	3	9.84	—	—	2	6.56
115.	Upper and Lower Control Arms, Pins and Bushes, Renew One Side	4	13.12	—	—	—	—	3¾	12.30	—	—	3½	10.66
116.	Upper and Lower Control Arms, Pins and Bushes, Renew Both Sides	5½	17.22	—	—	—	—	5½	17.22	—	—	6	19.68
117.	Upper Control Arm Yoke, Renew	—	—	—	—	—	—	—	—	—	—	2½	8.20
118.	Steering Knuckle Support, Renew	2½	8.20	—	—	—	—	2½	8.20	—	—	4½	14.76
119.	Lower Control Arm, Renew	3	9.84	—	—	—	—	3	9.84	—	—	2¾	9.02
120.	Lower Control Arm, Inner Pin and Bushes, Renew One Side	2½	8.20	—	—	—	—	2½	8.20	—	—	2½	8.20
121.	Intermediate Steering Arm, Renew	2	6.56	—	—	—	—	2¼	7.38	—	—	2	6.56
122.	Wheel Alignment Front, Check and Report	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28
123.	Wheel Alignment Front Toe-in or out, Adjust	¾	2.46	¾	2.46	¾	2.46	¾	2.46	¾	2.46	¾	2.46
124.	Wheel Alignment, Caster and Camber, Adjust	2	6.56	2	6.56	2	6.56	2¼	7.38	2¼	7.38	2¼	7.38
125.	Torsion Bar, Remove and Replace One Side	—	—	—	—	—	—	—	—	—	—	—	—
126.	Front Suspension, Overhaul	6	19.68	7	22.96	7	22.96	7½	24.60	14	45.92	14	45.92
127.	Front Suspension, Rubber Bushes, Renew	3	9.84	2½	8.20	2½	8.20	3	9.84	5	16.40	5	16.40
WHEEL BEARINGS AND SEALS													
128.	Rear Wheel Bearing, Renew One Side	1¾	5.74	1¾	5.74	1¾	5.74	2	6.56	1½	4.92	1¾	5.74
129.	Rear Wheel Bearing Oil Seal, Renew One Side	1½	4.92	1½	4.92	1½	4.92	1¾	5.74	1½	4.10	1½	4.92
130.	Front Wheel Bearings, Inner and Outer, Renew One Side	1½	4.92	1½	4.92	1½	4.92	1¾	5.74	1¾	5.74	1¾	5.74
131.	Front Wheel Bearing Oil Seal, Renew One Side	1½	4.10	1½	4.10	1½	4.10	1½	4.92	1½	4.92	1½	4.92