

No.	OPERATION	STANDARD				STUDEBAKER							
		VANGUARD 1949-1959		EIGHT & TEN 1953-1957		EIGHT & TEN 1958-1960		VANGUARD SIX 1960-1964		SIX 1947-1950		SIX 1951-1958	
		Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$
VALVES AND TUNE-UP													
1.	Tune-up, Minor (for Details see Page 7)	1½	4.92	1¼	4.10	1¼	4.10	1¼	5.74	2	6.56	2½	8.20
2.	Tune-up, Major (for Details see Page 7)	3	9.84	2¾	9.02	2¾	9.02	3	9.84	5	16.40	5	16.40
3.	Valves, Reface, Grind and Tune-up	8	26.24	7	22.96	7	22.96	8½	27.88	12	39.36	13	42.64
74.	Valve Cover Gasket, Renew One	½	1.64	½	1.64	½	1.64	½	1.64	¾	2.46	¾	2.46
75.	Valves, Reface, Grind, Rebush Rocker Shafts, Tune-up	10	32.80	9	29.52	9	29.52	11	36.08	—	—	—	—
76.	Cylinder Head, Surface Grind Only, One Head	2¼	7.38	2	6.56	2	6.56	2¼	7.38	2½	8.20	2½	8.20
77.	Rocker Shaft and Bushes, Renew	2	6.56	2	6.56	2	6.56	2½	8.20	—	—	—	—
GEAR BOX — STANDARD TRANSMISSION													
78.	Remove and Replace	5½	18.04	5	16.40	5	16.40	6	19.68	4	13.12	4	13.12
79.	Remove, Overhaul and Replace	8	26.24	8½	27.88	8½	27.88	8½	27.88	7	22.96	8	26.24
80.	Main Shaft, Renew Oil Seal	1½	4.92	3	9.84	3	9.84	1½	4.92	2½	8.20	3	9.84
81.	Controls, Adjust	1½	4.92	1	3.28	1	3.28	1¼	4.10	1½	4.92	1½	4.92
UNIVERSALS													
82.	Universal Joint, Front, Renew	2	6.56	1¼	5.74	1¼	5.74	2	6.56	1	3.28	2	6.56
83.	Universal Joint, Rear, Renew	2	6.56	1½	4.92	1½	4.92	2	6.56	1	3.28	1½	4.92
84.	Universal Joint, Front, Overhaul	2½	8.20	2¼	7.38	2¼	7.38	2½	8.20	1½	4.92	2½	8.20
85.	Universal Joint, Rear, Overhaul	2½	8.20	2	6.56	2	6.56	2½	8.20	1½	4.92	2	6.56
86.	Propeller Shaft, Renew	2	6.56	2½	8.20	2½	8.20	2	6.56	2	6.56	2	6.56
REAR END TRANSMISSION													
87.	Rear End Assembly, Remove and Replace	3	9.84	2½	8.20	2½	8.20	3	9.84	4½	14.76	5	16.40
88.	Bevel Pinion Bearings, Renew	7	22.96	3½	11.48	3½	11.48	7	22.96	6	19.68	6	19.68
89.	Bevel Pinion Oil Seal, Renew	—	—	—	—	—	—	—	—	2½	8.20	3½	11.48
90.	Crown Wheel and Pinion, Renew	8	26.24	6½	21.32	7	22.96	8	26.24	8½	27.88	8½	27.88
91.	Differential and Carrier Assembly, Remove and Replace	5½	18.04	5	16.40	5	16.40	6	19.68	4½	14.76	4½	14.76
92.	Rear Axle Shaft, Renew One	1½	4.92	1½	4.92	1½	4.92	1½	4.92	1½	4.92	1½	4.92
SHOCK ABSORBERS													
93.	Shock Absorber, Front, Remove and Replace One	1½	4.92	1½	4.92	1½	4.92	½	1.64	1	3.28	1	3.28
94.	Shock Absorber, Rear, Remove and Replace One	1½	4.92	1	3.28	1	3.28	1½	4.10	1	3.28	1	3.28
SPRINGS													
95.	Front, Remove and Replace	1½	4.92	1½	4.92	1½	4.92	1½	4.92	2	6.56	2	6.56
96.	Front, Rebush or Renew Rubbers	1½	4.92	1½	4.92	1½	4.92	—	—	—	—	—	—
97.	Front Centre Bolt, Renew. (Including Spring Removal.)	—	—	—	—	—	—	—	—	—	—	—	—
98.	Rear, Remove and Replace	1½	4.92	1½	4.92	1½	4.92	1¼	5.74	2	6.56	2	6.56
99.	Rear, Rebush or Renew Rubbers	1½	4.92	1½	4.92	1½	4.92	1½	4.92	3	9.84	2	6.56
100.	Front and Rear, Rebush or Renew Rubbers	—	—	—	—	—	—	—	—	—	—	—	—
101.	Front End of Rear Spring, Rebush or Renew Rubbers	1½	4.92	1¼	4.10	1¼	4.10	1½	4.92	2	6.56	2	6.56
102.	Rear Centre Bolt, Renew. (Including Spring Removal.)	2	6.56	2	6.56	2	6.56	2¼	7.38	—	—	2½	8.20