

No.	OPERATION	STANDARD				STUDEBAKER							
		VANGUARD 1949-1959		EIGHT & TEN 1953-1957		EIGHT & TEN 1958-1960		VANGUARD SIX 1960-1964		SIX 1947-1950		SIX 1951-1958	
		Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$
<b>COOLING SYSTEM</b>													
36.	Water Pump, Overhaul one .....	2½	8.20	2½	8.20	2½	8.20	2½	8.20	3	9.84	2½	8.20
37.	Water Pump, Renew .....	1½	4.10	1½	4.92	1½	4.92	1¾	5.74	2	6.56	1¾	5.74
38.	Fan Belt, Renew One .....	¾	2.46	½	1.64	½	1.64	¾	2.46	¾	2.46	¾	2.46
39.	Thermostat, Renew One .....	½	1.64	½	1.64	½	1.64	½	1.64	¾	2.46	¾	2.46
40.	Radiator, Remove and Replace or Renew .....	2	6.56	1½	4.92	1½	4.92	2	6.56	2½	8.20	2½	8.20
41.	Radiator and Grill, Remove and Replace .....	3½	10.66	2½	8.20	2½	8.20	3½	11.48	5	16.40	8	26.24
42.	Radiator Grill, Remove and Replace .....	1¾	5.74	1	3.28	1	3.28	1½	4.92	2½	8.20	5½	18.04
<b>ELECTRICAL SYSTEM</b>													
43.	Distributor, Overhaul and Retime .....	2½	8.20	2½	7.38	2½	7.38	2½	8.20	2½	8.20	2½	8.20
44.	Ammeter, Remove and Replace .....	—	—	—	—	—	—	—	—	¾	2.46	¾	2.46
45.	Starter Bendix Spring, Renew .....	1¾	5.74	1½	4.92	1½	4.92	1½	4.92	1½	4.92	1½	4.92
46.	Starter, Remove and Replace .....	1½	4.10	1	3.28	1	3.28	1½	4.10	1	3.28	1	3.28
47.	Starter Commutator, Machine and Fit Brushes .....	2½	8.20	2¾	9.02	2¾	9.02	3	9.84	3	9.84	3	9.84
48.	Generator, Remove and Replace .....	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28
49.	Generator Brushes, Renew All .....	1½	4.92	1½	4.92	1½	4.92	1½	4.92	1½	4.92	1½	4.92
50.	Generator Commutator, Machine and Fit Brushes .....	2¾	9.02	3	9.84	3	9.84	3	9.84	3	9.84	3	9.84
51.	Generator Cut-out Relay, Clean and Adjust .....	½	1.64	½	1.64	½	1.64	½	1.64	¾	2.46	¾	2.46
52.	Wiring Harness, Renew .....	8½	27.88	6½	21.32	6½	21.32	7¼	23.78	7	22.96	7	22.96
53.	High Tension Wires, Renew All .....	1	3.28	1	3.28	1	3.28	1½	4.10	1½	4.10	1½	4.10
<b>FUEL SYSTEM</b>													
54.	Carburettor, Clean and Adjust One .....	1	3.28	1	3.28	1	3.28	1½	4.92	1¾	5.74	1½	4.92
55.	Carburettor, Overhaul and Adjust One .....	2¼	7.38	2	6.56	2	6.56	2½	8.20	2½	8.20	2¾	9.02
56.	Fuel Pump, Remove and Replace One .....	1	3.28	¾	2.46	¾	2.46	1	3.28	1	3.28	1	3.28
57.	Fuel Pump, Overhaul One .....	1½	4.92	1½	4.10	1½	4.10	1½	4.92	1½	4.92	1½	4.92
58.	Fuel Tank, Remove and Replace .....	2¼	7.38	2	6.56	1¾	5.74	1¾	5.74	2	6.56	2	6.56
59.	Fuel Gauge, Renew Tank Unit .....	2¾	9.02	2¼	7.38	2	6.56	2	6.56	2¼	7.38	2¼	7.38
60.	Fuel Gauge, Renew Dash Unit .....	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28
<b>SILENCER</b>													
61.	Silencer, Remove, Replace or Renew One .....	1½	5.74	1½	4.92	1½	4.92	1¾	5.74	1½	4.92	1½	4.92
62.	Silencer, Tail Pipe, Renew One .....	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28
63.	Exhaust Pipe, Manifold End, Renew .....	1	3.28	1	3.28	1	3.28	1	3.28	1½	4.10	1½	4.10
<b>SHORT MOTOR</b>													
64.	Remove Engine, Install Short Motor (for Details see Page 7) .....	19	62.32	15	49.20	15	49.20	17	55.76	20	65.60	21	68.88
65.	Engine Mounts Front, Renew Each .....	2½	8.20	1½	4.92	1½	4.92	1½	4.10	1½	4.92	1¾	5.74
66.	Engine Mounts Rear, Renew Each .....	2	6.56	1	3.28	1	3.28	1½	4.10	1½	4.10	1½	4.10
67.	Engine Mounts, Renew All .....	5	16.40	3½	11.48	3½	11.48	3¾	12.30	3½	11.48	3¾	12.30
<b>TIMING</b>													
68.	Timing Case Cover, Remove and Replace .....	3½	11.48	3	9.84	3	9.84	4½	14.76	3½	11.48	4	13.12
69.	Timing Chain or Gears, Renew .....	5½	18.04	4½	14.76	4½	14.76	6½	21.32	5½	18.04	6	19.68
70.	Timing Gears or Sprockets, Renew All .....	5½	18.04	4½	14.76	4½	14.76	6½	21.32	5½	18.04	6	19.68