

No.	OPERATION	STANDARD								STUDEBAKER					
		VANGUARD 1949-1959		EIGHT & TEN 1953-1957		EIGHT & TEN 1958-1960		VANGUARD SIX 1960-1964		SIX 1947-1950		SIX 1951-1958			
		Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$	Hrs.	Price \$		
<b>BRAKES</b>															
1.	All four adjust, Minor (for Details see Page 7)	1½	4.10	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28
2.	All four adjust, Major (for Details see Page 7)	2½	7.38	2	6.56	2	6.56	2½	8.20	3	9.84	2½	8.20		
3.	All four, Reline and Adjust. Bonded linings ½ hour or \$1.64 less per wheel	5	16.40	5	16.40	5	16.40	5	16.40	5½	18.04	5½	18.04		
4.	Front only, Reline and Adjust. Bonded linings ½ hour or \$1.64 less per wheel	2	6.56	2	6.56	2	6.56	2	6.56	2½	8.20	2½	8.20		
5.	Rear only, Reline and Adjust. Bonded linings ½ hour or \$1.64 less per wheel	3	9.84	3	9.84	3	9.84	3	9.84	3	9.84	3	9.84		
6.	Hand only, Reline and Adjust. Bonded Linings ½ hour or \$1.64 less per wheel	3	9.84	3	9.84	3	9.84	3	9.84	3	9.84	3	9.84		
7.	Hydraulic System, Bleed	½	1.64	½	1.64	½	1.64	½	1.64	¾	2.46	¾	2.46		
8.	Hydraulic Master Cylinder, Renew	1½	4.92	1½	4.92	1½	4.92	1½	5.74	1½	5.74	1½	5.74		
9.	Hydraulic Master Cylinder, Renew Cups, Hone and Bleed	2	6.56	2	6.56	2	6.56	2½	7.38	2½	7.38	2½	7.38		
10.	Hydraulic Wheel Cylinder, Renew one and Bleed	1½	4.10	1	3.28	1	3.28	1½	4.10	2	6.56	2	6.56		
11.	Hydraulic Wheel Cylinder, Renew Cups in one and Bleed	1½	5.74	1½	4.92	1½	4.92	1½	5.74	2½	8.20	2½	8.20		
<b>CHASSIS</b>															
12.	Frame, Remove and Replace	30	98.40	28	91.84	28	91.84	36	118.08	44	144.32	44	144.32		
13.	Frame, Sub, Remove and Replace as a Unit	28	91.84	22	72.16	22	72.16	34	111.52	—	—	—	—		
14.	Frame, Front Cross Member, Remove and Replace	9	29.52	—	—	—	—	9	29.52	4	13.12	4	13.12		
15.	Frame, Rear and other Cross Member, Remove and Replace one	8½	27.88	—	—	—	—	8½	27.88	6	19.68	6	19.68		
<b>CLUTCH</b>															
16.	Remove and Replace Clutch	6½	21.32	5	16.40	5½	18.04	6½	21.32	5½	18.86	6	19.68		
17.	Remove and Replace Clutch. Fit new clutch facings	7½	24.60	6	19.68	6½	21.32	7½	24.60	6½	22.14	7	22.96		
18.	Remove and Replace Clutch. Overhaul Pressure Plate, Tighten Flywheel	9½	31.16	8	26.24	8½	27.88	10	32.80	9	29.52	9½	30.34		
19.	Hydraulic Master Cylinder, Overhaul	2	6.56	—	—	2	6.56	2	6.56	—	—	2	6.56		
20.	Slave Cylinder, Overhaul	1	3.28	—	—	1	3.28	1	3.28	—	—	1	3.28		
<b>ENGINE</b>															
<b>CYLINDER BLOCK AND HEADS</b>															
21.	Heads, Rods and Oil Pan, Remove and Replace	7	22.96	6	19.68	6	19.68	8	26.24	7	22.96	7	22.96		
22.	Engine, with Clutch and Gear Box, Remove and Replace as a Unit	9	29.52	9	29.52	9	29.52	9	29.52	10	32.80	12	39.36		
23.	Flywheel Ring Gear, Renew	8½	27.88	7½	24.60	8	26.24	8½	27.88	7½	24.60	9	29.52		
24.	Cylinder Head, Remove and Replace one	3½	10.66	2½	8.20	2½	8.20	3½	11.48	3½	11.48	3½	11.48		
25.	Oil Pan, Remove, Clean and Replace	2	6.56	2	6.56	2	6.56	1½	4.92	12	39.36	3	9.84		
26.	Oil Pump, Overhaul	2½	9.02	3	9.84	3	9.84	2½	8.20	13	42.64	4½	14.76		
27.	Piston Rings, Gudgeon Pins and Bushes, Renew All	12½	41.00	10	32.80	10	32.80	12½	41.00	17	55.76	16½	54.12		
28.	Piston Rings, Gudgeon Pins and Bushes Renew, Grind Valves, Tune-up	16	52.48	13½	44.28	13½	44.28	16½	54.12	23	75.44	21	68.88		
29.	Piston Rings, Gudgeon Pins and Bushes Renew, Grind Valves, Renew Rocker Shafts and Bushes, Tune-up	18	59.04	15½	50.84	15½	50.84	18½	60.68	—	—	—	—		
30.	Piston, Gudgeon Pin and Bushes, Renew One. (Not including Operation 21.)	1½	4.10	1½	4.10	1½	4.10	1½	4.10	1½	4.10	1½	4.10		
31.	Con Rod Bearings, Renew All. (Not including Operation 25.)	3½	11.48	3	9.84	3	9.84	4½	14.76	4½	14.76	4½	14.76		
32.	Con Rod Bearings, Renew One. (Not including Operation 25.)	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28	1	3.28		
33.	Crankshaft, Remove and Replace, including Remove and Replace Engine	16	52.48	14	45.92	14	45.92	17	55.76	20	65.60	17	55.76		
34.	Crankshaft, Renew Rear Oil Seal, including Remove and Replace Engine	15½	50.84	13½	44.28	13½	44.28	16	52.48	19	62.32	16½	54.12		
35.	Crankshaft and Bearings (Slipper) Renew, including Remove and Replace Engine	16½	54.12	15	49.20	14½	47.56	18	59.04	21	68.88	18	59.04		